

A700 Series

Variable Frequency Drives



A700



UNSURPASSED POWER AND CONTROL

1/2-700 HP

The amazing new A700

Mitsubishi Electric's RSV technology gives you class-leading power, control and flexibility.

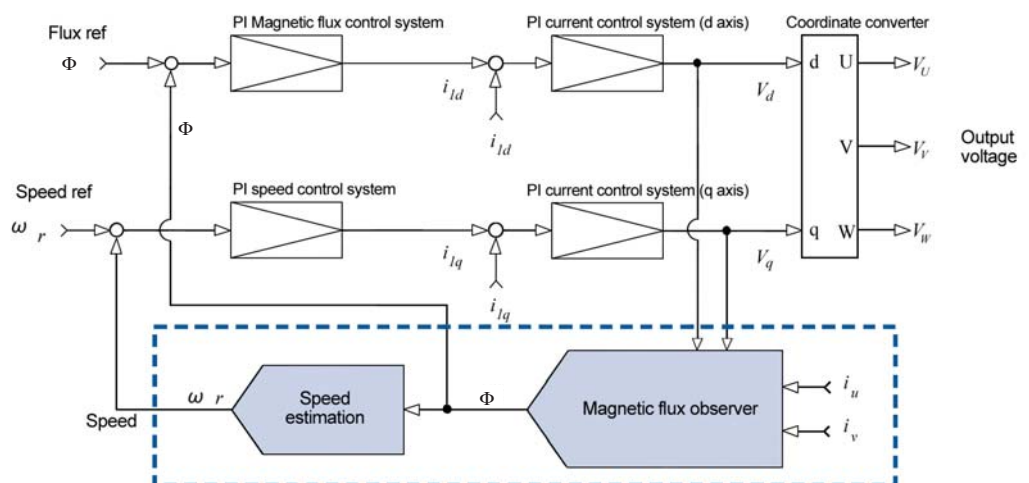
What makes RSV (Real Sensorless Vector) special?

Mitsubishi's 'Real Sensorless Vector' or RSV motor control system provides unequalled dynamic performance, ensuring a wider speed range, smoother operation and lower motor currents than ever before. RSV starts with a highly accurate motor 'map', obtained during an auto-tune procedure which applies alternating voltage to the motor and determines critical motor characteristics. At the heart of RSV is the Adaptive Flux Observer system which compares actual motor behavior during operation with the theoretical model. Instead of a response to a change in load or speed being fixed, any variations between the theoretical and the actual motor response measured in operation are analyzed by the Flux Observer, which constantly refines the motor map as speed and load conditions change.



- Speed Control with or without torque limit – 200:1 range, driving or overhauling*
- Open Loop Torque Control – including torque at zero speed

* Regenerative or dynamic braking accessory may be needed depending on drive type and application



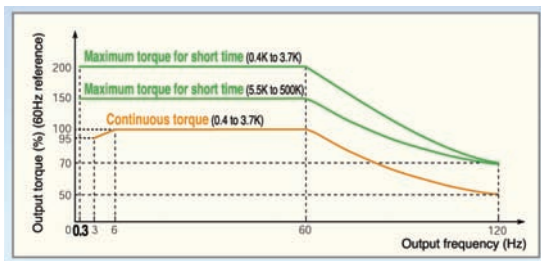
A revolution in dynamic performance.



Wide Speed Range



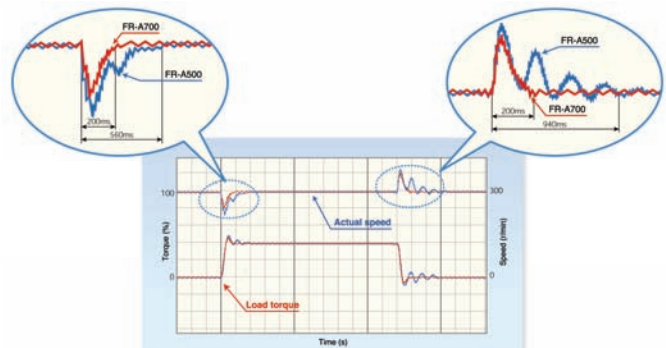
Mitsubishi Electric's new RSV algorithm gives 200:1 speed range open loop.



Fast Response



300 rads/sec response time means lightning-fast response to sudden load changes

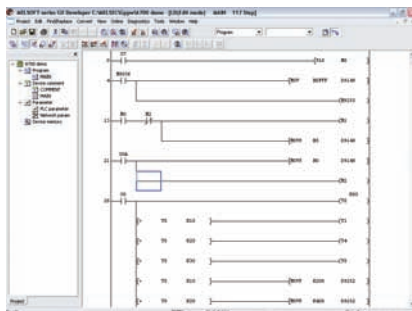


Actual Speed Variation When an Impact Load is Connected

PLC Feature



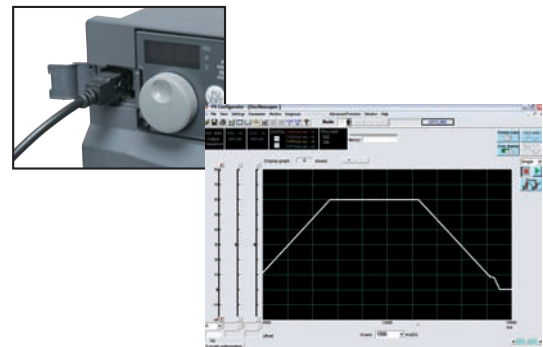
A700 programmability provides true intelligence inside the drive – a simple solution for complex applications



USB Port



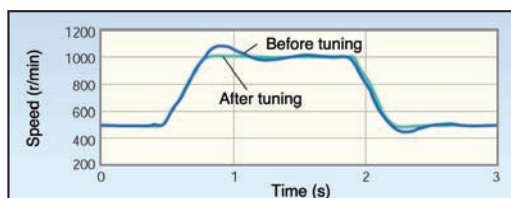
Allows simple connection to new FR-Configurator software for quick and easy commissioning



Easy Gain Tuning



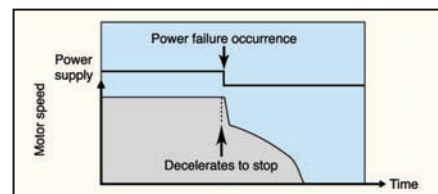
A700 uses servo-drive technology to compensate automatically for changes in load inertia

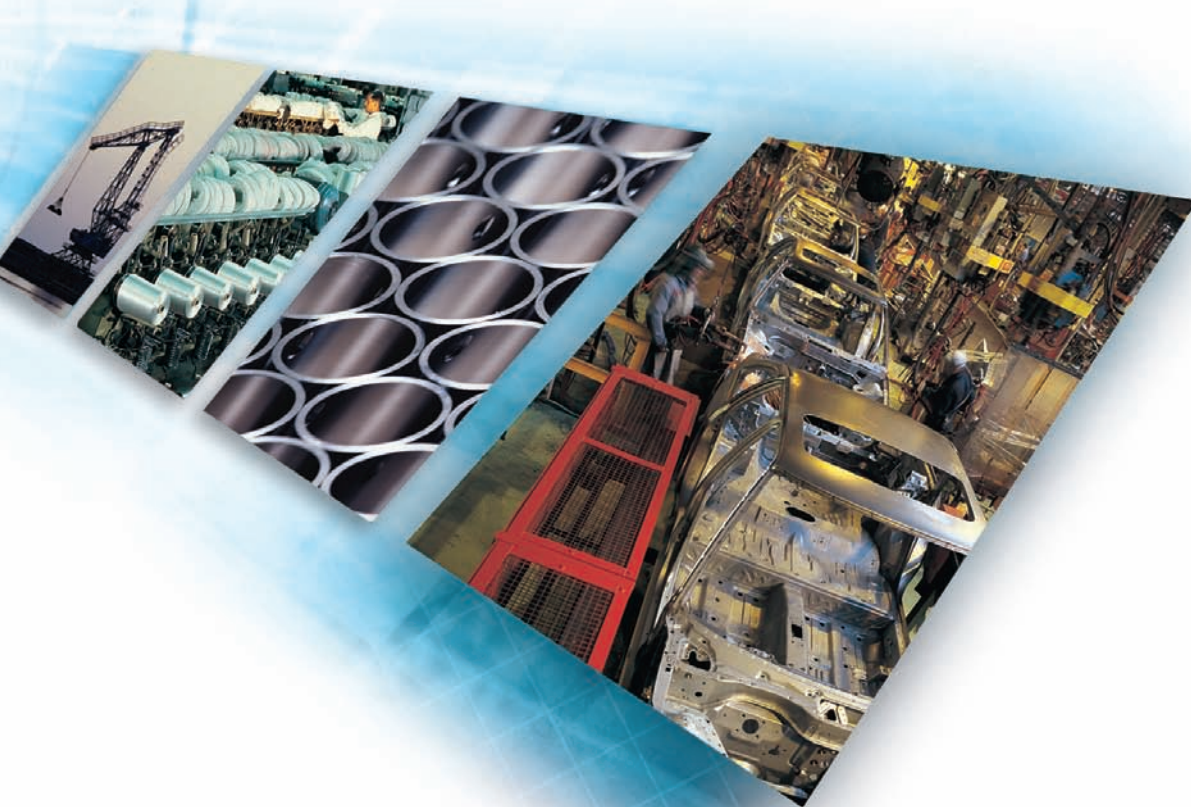


Power-Down Braking



Keeps the motor under control even if supply power is lost





10 year **Design Life**

10 Year Design Life

A700's Diagnostic Check system will pre-empt component failure

- Capacitors
- Inrush circuit
- Cooling Fans

COMPONENT	A700 LIFE DESIGN	JEMA LIFE GUIDELINE
Cooling Fan	10 years	2 to 3 years
Main Circuit smoothing capacitor	10 years	5 years
Printed board smoothing capacitor	10 years	5 years

Remote I/O Capability

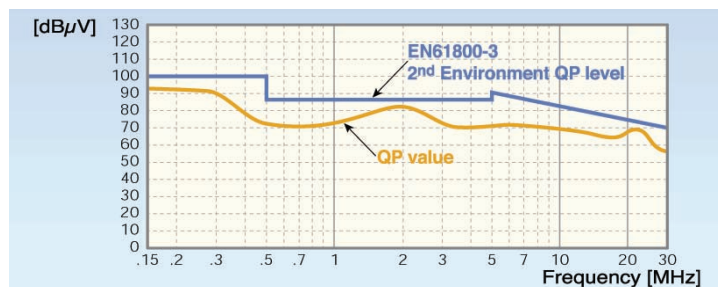
- Status of all I/O can be read over network, including analogs
- Drive outputs can be 'forced' over network Including 2 hard relays
- Drive outputs can be operated independently via PLC function

Bigger Braking Circuit

- Eliminate the need for external brake units on drives up to 30 HP

Integral Radio Filter

- Limits Radio Noise to meet EC Directive 89/336 – all drive sizes



Advanced Keypad Option (PU07)

- 24 button keypad
- Alphanumeric Display (LCD)
- Upload / Download Parameter sets
- Store up to 3 sets of drive data
- Battery option allows data transfer without powering up the drive (FR-PU07-BB)



Flexible Communications

- PROFIBUS-DP
- LonWorks®
- DeviceNet™
- CC-Link®
- Ethernet/IP™
- Modbus® TCP/IP
- Mitsubishi RS485
- Modbus® RTU
- PROFINET
- SSCNetIII
- ControlNet™
- Metasys® N2
- Siemens® FLN

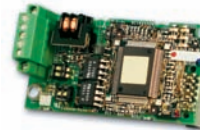


LonWorks is a registered trademark of Echelon Corporation. Ethernet/IP and DeviceNet are trademarks of ControlNet International, Ltd. under license by Open DeviceNet Vendor Association, Inc. CC-Link is a registered trademark of the CC-Link Partner Association. Modbus is a registered trademark of Schneider Electric. ControlNet is a trademark of ControlNet International, Ltd. Metasys is a registered trademark of Johnson Controls, Inc. Siemens is a registered trademark of the Siemens Corp.

Cards



FR-A7AP (Encoder Feedback)



FR-A7NC (CC-Link)



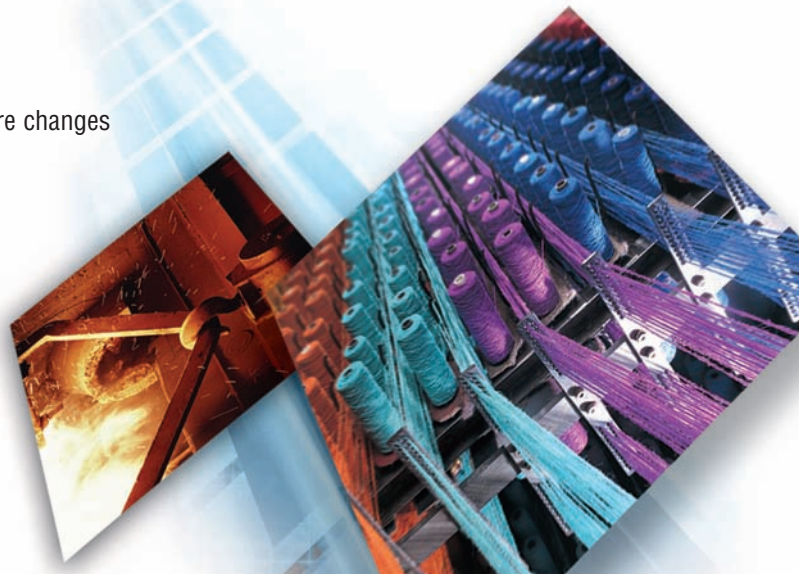
FR-A7NE (Ethernet/IP)



FR-A7AR (Relay Output)

Additional Features

- On-line auto-tune feature compensates for motor temperature changes
- Pulse train input for accurate speed control
- Sink/Source logic selectable
- Removable Control Terminal Block for easy maintenance



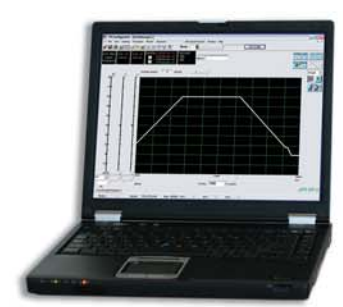
A700

Peripheral Equipment



USB Connection

- Allows commissioning of drive from PC with FR-Configurator software



Three Phase Supply



R
S
T
from supply

MRL Series Line Reactors

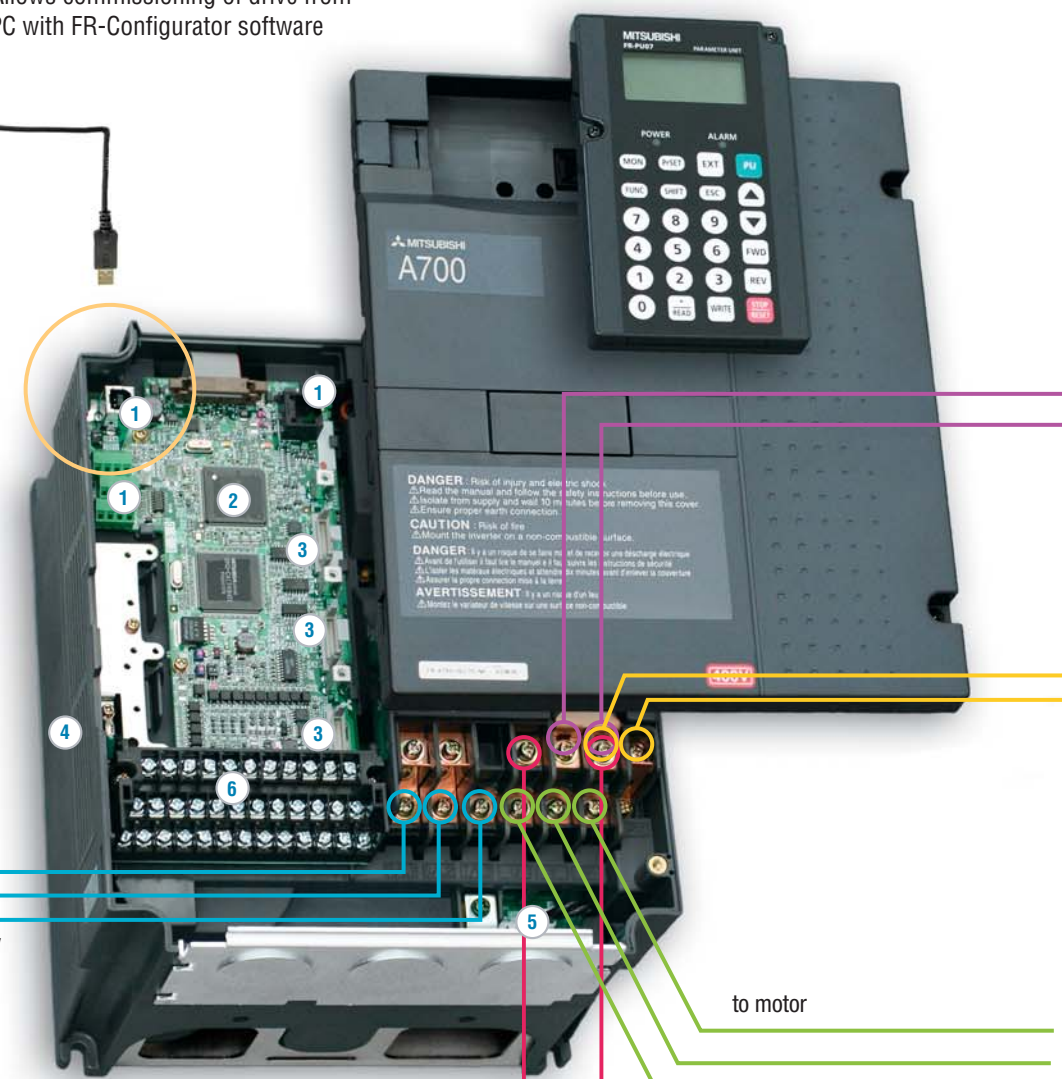
- Absorb power line spikes
- Prevent nuisance tripping
- Reduce harmonics to comply with IEEE519
- Protect input diodes

External Braking

- Heavy Duty Brake Units. Types UFS, FR-BU2
- CV Regeneration unit energy recovery device allows 100% braking torque continuously



P/+ PR
P/+ PR
PR



P1
P



DC Link Choke Option

- M_RB (standard on frame size J and above)
- Reduce AC input line current harmonic distortion
- Absorb DC bus voltage spikes

P
PR



Built-in Braking

- Internal brake transistor standard up to 30HP (ND based)
- Internal brake resistor standard up to 10HP (ND based)

W
V
U



BLF Ferrite Core

- Use as needed to control radiated RFI from drive output



MRL Series Load Reactors

- For motor lead length in excess of 500 ft.
- Reduce output voltage dv/dt
- Extend semiconductor life



Marathon Motors

- Fractional to 1250HP
- DPFV, TEFC, TENV, TEBC

POWER FLEXIBILITY CONTROL

- Three Serial Communications Ports**
 - Simple connectivity to various devices, including Human Machine Interfaces and networks
- Embedded Programmable Logic Controller**
 - Simple user customization of drive control and I/O based on internal variables such as timers, counters or user parameter settings
- Three Option Ports**
 - Flexible choices allow user to select application specific options such as DeviceNet™, Ethernet I/P™, ControlNet™, encoder, expanded I/O, and more
- UL Type 1 Construction**
 - Allows direct conduit mounting - outside of an enclosure, in the proper environment
 - Available up to 30HP without option (ND based), larger capacities available with option
- Built-in EMC Filter**
 - Limits radio noise to meet EC directive 89/336 (EN 61800-3)
- Removable Terminal Block**
 - Allows for easy maintenance

Ratings 240 V Class

Output	Rating	ND	150° 60s, 200% 3s 50°C ambient *1	HP	1/2	1	2	3	5	7 1/2	10	15	20	25	30	40	50	60	75	100	125			
			AMPS	3.0	5.0	8.0	11	17.5	24	33	46	61	76	90	115	145	175	215	288	346				
		HD	200° 60s, 250% 3s 50°C ambient *1	HP	1/4	1/2	1	2	3	5	7 1/2	10	15	20	25	30	40	50	60	75	100			
			AMPS	1.5	3.0	5.0	8.0	11	17.5	24	33	46	61	76	90	115	145	175	215	288				
		LD	120° 60s, 150% 3s 50°C ambient *1	HP	1	2	3	5	7 1/2	10	15	20	25	30	40	50	60	75	100	125	150			
			AMPS	4.2	6.5	9.6	15.2	24	31	45	58	70	85	114**	140	170	212	288**3	346	432				
		SLD	110° 60s, 120% 3s 40°C ambient *1	HP	1	2	3	5	7 1/2	10	15	20	25	30	40	50/60	60	75	100/125	150	200			
			AMPS	4.6	7.1	10.5	16.7	25	34	49	63	77	93	125**	154	187	233	316**3	380	475				
	Voltage *2				3 phase 200 - 220V 50Hz, 200 - 240V 60Hz																			
	Frame Size				A	B	C			D	E	F		G	H		JA	K						
Approximate Weight lbs (kg)				4.2(1.9)	5 (2.3)	8.4 (3.8)			15.6 (7.1)		16 (7.5)		28.6 (13)		30.9(14)		50.6(23)		77 (35)		128 (58)		158 (72)	
Regenerative braking torque		Maximum value / permissible duty		150% torque / 3%ED			100% torque / 3%ED		100% torque / 2%ED		20% torque / continuous (Brake transistor is included)				20% torque / continuous				10% torque / continuous					
Power Supply	Rated input AC voltage, frequency			3 phase 200 - 220V 50Hz, 200 - 240V 60Hz																				
	Permissible AC voltage fluctuation			170 - 242V 50Hz, 170 - 264V 60Hz																				
	Permissible frequency fluctuation			+/-5%																				
	Protective structure			NEMA 1 **							Enclosed Type - UL Type 1				NEMA 1 **					IP00 Open Type				
	Cooling system			Self-cooling			Forced air cooling																	

Ratings 480 V Class

Output	Rating	ND	150% 60s, 200% 3s 50°C ambient * ¹	HP	1/2	1	2	3	5	7 1/2	10	15	20	25	30	40	50	60	75	
			AMPS	1.5	2.5	4.0	6.0	9.0	12	17	23	31	38	44	57	71	86	110		
		HD	200% 60s, 250% 3s 50°C ambient * ¹	HP	1/4	1/2	1	2	3	5	7 1/2	10	15	20	25	30	40	50	60	75
			AMPS	0.8	1.5	2.5	4.0	6.0	9.0	12	17	23	31	38	44	57	71	86	110	
		LD	120% 60s, 150% 3s 50°C ambient * ¹	HP	1	2	3	5	7 1/2	10	15	20	25	30	40	50	60	75	100/150	
			AMPS	2.1	3.5	4.8	7.6	11.5	16	23	29	35	43	57	70	85	106	144 * ³		
		SLD	110% 60s, 120% 3s 40°C ambient * ¹	HP	1	2	3	5	7 1/2	10	15	20	25	30	40	50/60	60	75	100/150	
			AMPS	2.3	3.8	5.2	8.3	12.6	17	24	31	38	47	62	77	93	116	180 * ³		
	Voltage* ³				3 phase 380 - 480V 50/60Hz															
	Frame Size				C					D		E		F		G	H			
Approximate Weight lbs (kg)				7.7 (3.5)					14.3 (6.5)		16.5 (7.5)		28.6 (13)		50.6 (23)	77 (35)		81.4 (37)		
Regenerative braking torque		Maximum value / permissible duty		100% torque / 2%ED						20% torque / continuous (Brake transistor is included)				20% torque / continuous						
Power Supply	Rated input AC voltage, frequency			3 phase 380 - 480V 50/60Hz																
	Permissible AC voltage fluctuation			323 - 528V 50/60Hz																
	Permissible frequency fluctuation			+/-5%																
	Protective structure			NEMA 1 * ⁴								Enclosed Type - UL Type 1				NEMA 1 * ⁴				
	Cooling system			Self-cooling			Forced air cooling													

Ratings 480 V Class (continued)

		Model			FR-A740-□□□□□-NA	01440	01800	02160	02600	03250	03610	04320	04810	05470	06100	06830	07700	08660	09620			
Output	Rating	ND	150% 60s, 200% 3s 50°C ambient* ¹	HP	100	150	150	200	250	300	350	400	450	500	550	650	700	800				
				AMPS	144	180	216	260	325	361	432	481	547	610	683	770	866	962				
		HD	200% 60s, 250% 3s 50°C ambient* ¹	HP	75	100	150	150	200	250	300	350	400	450	500	550	650	700				
				AMPS	110	144	180	216	260	325	361	432	481	547	610	683	770	820				
		LD	120% 60s, 150% 3s 50°C ambient* ¹	HP	150	150	200	250	300	350	400	450	500	550	650	700	800	900				
				AMPS	180	216	260	325	361	432	481	547	610	683	770	866	962	1094				
		SLD	110% 60s, 120% 3s 40°C ambient* ¹	HP	150	200	250	300	350	400	450	500	550	650	700	800	900	1000				
				AMPS	216	260	325	361	432	481	547	610	683	770	866	962	1094	1212				
		Voltage* ²					3 phase 380 - 480V 50/60Hz															
		Frame Size					J		K		L		M			N		P				
		Approximate Weight lbs (kg)					110 (50)		125 (57)		158 (72)		242 (110)		385 (175)			572 (260)		814 (370)		
		Regenerative braking torque			Maximum value / permissible duty		10% torque / continuous															
	Power Supply	Rated input AC voltage, frequency				3 phase 380 - 480V 50/60Hz																
		Permissible AC voltage fluctuation				323 - 528V 50/60Hz																
		Permissible frequency fluctuation				+/-5%																
		Protective structure				NEMA 1* ⁴							IP00 Open Type									
		Cooling system				Forced air cooling																

Ratings 600 V Class

		Model			FR-A760-□□□□□-NA			00017	00040	00061	00120	00220	00330	00550	00840	01040	01310	01520	02210	02550	03040	04020		
Output	Rating	ND	150% 60s, 200% 3s 40°C ambient*1	HP	1	3	5	10	20	30	50	75	100	125	150	200	250	300	400					
				AMPS	1.7	4.0	6.1	12	22	33	55	84	104	131	152	221	255	304	402					
		HD	200% 60s, 250% 3s, 280% 0.5s 40°C ambient *1	HP	1/2	2	3	7 1/2	10	20	40	60	75	100	125	150	200	250	300					
				AMPS	1.0	2.7	4.0	9.0	16	24	41	63	84	104	131	152	202	255	304					
		LD	120% 60s, 150% 3s 40°C ambient*1	HP	1 1/2	3	5	10	25	40	60	100	125	150	200	250	300	400	500					
				AMPS	2.5	5.6	8.2	16	27	41	62	99*3	131	152	221	255	304	402	496					
		SLD	110% 60s, 120% 3s 40°C ambient*1	HP	2	5	7 1/2	15	30	40	60	100	150	150	250	300	350	450	550					
				AMPS	2.7	6.1	9.0	17	32	45	68	108*3	144	167	243	289	336	442	545					
		Voltage*2				3 phase 525 – 600V 60Hz																		
		Frame Size				C			D	E	F	H		J		L		M	N					
		Approximate Weight lbs (kg)				8.3 (3.8)			15.6(7.1)		16.5(7.5)		28.6(13)		77 (35)		125 (57)		242 (110)		385 (175)	572 (260)		
		Regenerative braking torque			Maximum value / permissible duty		100% torque / 2% ED			20% torque / continuous (Brake transistor included)			20% torque / continuous		10% torque / continuous									
	Power Supply	Rated input AC voltage, frequency			3 phase 525 - 600V 60Hz																			
		Permissible AC voltage fluctuation			472 - 660V 60Hz																			
		Permissible frequency fluctuation			+/-5%																			
		Protective structure			Enclosed Type - UL Type 1									IP00 Open Type										
		Cooling system			Self-cooling	Forced air cooling																		

Notes:

1. The overload capacity indicated in % is the ratio of the overload current to the inverter's rated current. For repeated duty, allow time for the inverter and motor to return below the temperature under 100% load.
2. The maximum output voltage cannot exceed the power supply voltage. The maximum output voltage may be set as desired below the power supply voltage.
3. DC Link Choke is required.
4. Conduit adapter option required to meet NEMA1 protective structure.

Dimensions - 240V, 480V and 600V drives

Frame Size	Dimensions in inches (mm)		
	Height	Width	Depth
A	10.2 (260)	4.3 (110)	4.3 (110)
B	10.2 (260)	4.3 (110)	4.9 (125)
C	10.2 (260)	5.9 (150)	5.5 (140)
D	10.2 (260)	8.7 (220)	6.7 (170)
E	11.8 (300)	8.7 (220)	7.5 (190)
F	15.8 (400)	9.8 (250)	7.5 (190)
G	21.7 (550)	12.8 (325)	7.7 (195)
H	21.7 (550)	17.1 (435)	9.8 (250)
JA	27.6 (700)	18.3 (465)	9.8 (250)
J	24.4 (620)	18.3 (465)	11.8 (300)
K	29.1 (740)	18.3 (465)	14.2 (360)
L	39.8 (1010)	19.6 (498)	15 (380)
M	39.8 (1010)	26.8 (680)	15 (380)
N	52.4 (1330)	31.1 (790)	17.3 (440)
P	62.2 (1580)	39.2 (995)	17.3 (440)

Details of Factory Supplied DC Link Chokes

VFD Model Number	Dimensions in inches (mm)			Approx Weight lbs (kg)
	Height	Width	Depth	
FR-A720-02880-NA	13.4 (340)	5.9 (150)	7.9 (200)	42 (19)
FR-A720-03460-NA	15.8 (400)	6.9 (175)	7.9 (200)	44 (20)
FR-A740-01440-NA	13.4 (340)	5.9 (150)	7.7 (195)	48 (22)
FR-A740-01800-NA	15.9 (405)	6.9 (175)	7.9 (200)	57 (26)
FR-A740-02160-NA	15.9 (405)	6.9 (175)	8 (205)	62 (28)
FR-A740-02600-NA	15.9 (405)	6.9 (175)	9.4 (240)	64 (29)
FR-A740-03250-NA	15.9 (405)	6.9 (175)	9.4 (240)	66 (30)
FR-A740-03610-NA	17.3 (440)	7.5 (190)	9.8 (250)	77 (35)
FR-A740-04320-NA	17.3 (440)	7.5 (190)	10 (255)	84 (38)
FR-A740-04810-NA	19.5 (495)	8.3 (210)	9.8 (250)	92 (42)
FR-A740-05470-NA	19.5 (495)	8.3 (210)	9.8 (250)	101 (46)
FR-A740-06100-NA	19.7 (500)	9.3 (235)	9.8 (250)	110 (50)
FR-A740-06830-NA	19.7 (500)	9.5 (240)	10.6(270)	125 (57)
FR-A740-07700-NA	17.9 (455)	8.5 (215)	13.6(345)	147 (67)
FR-A740-08660-NA	18.1 (460)	8.5 (215)	14.2(360)	187 (85)
FR-A740-09620-NA	18.1 (460)	8.5 (215)	14.2(360)	209 (95)
FR-A760-01040-NA	13.4 (340)	5.9 (150)	7.5 (190)	44 (20)
FR-A760-01310-NA	13.4 (340)	5.9 (150)	7.5 (190)	51 (23)
FR-A760-01520-NA	15.9 (405)	6.9 (175)	7.7 (195)	53 (24)
FR-A760-02210-NA	15.9 (405)	6.9 (175)	9.4 (240)	70 (32)
FR-A760-02550-NA	15.9 (405)	6.9 (175)	9.4 (240)	70 (32)
FR-A760-03040-NA	17.3 (440)	7.5 (190)	9.8 (250)	88 (44)
FR-A760-04020-NA	19.5 (495)	8.3 (210)	9.8 (250)	108 (49)

Conduit Attachments

Model Number	FR-A7FN05	FR-A7FN06	FR-A7FN07	FR-A7FN-11	FR-A7FN-12	FR-A7FN-13	FR-A7FN-14
A720	00900	01150	01450, 01750	—	02880, 03460	—	—
A740	—	00570	00710, 00860, 01100	01440, 01800	02160, 02600	03250, 03610	04320, 04810, 05470
A760	—	—	00550, 00840	01040, 01310, 01520	—	02210, 02550	—

Options

Model Number	Function
Plug-in Options *2	FR-A7AX 16 bit digital input
	FR-A7AY 6 bit digital output and two analog outputs (0~10VDC and 0~20mA)
	FR-A7AR Three form C relay outputs
	FR-A7AP Encoder input option for vector, orientation, encoder feedback control
	FR-A7AZ 0~±10VDC analog output, 16-bit 0~±10V analog input
	FR-A7AC 120VAC control input, one relay output
	FR-A7AN 4~20mA I/O
Plug-in Network Options *2 *3 *4	FR-A7NC CC-Link network option
	FR-A7NCN *5 ControlNet network option
	FR-A7ND DeviceNet network option
	FR-A7NE *5 EtherNet/IP network option
	FR-A7NP PROFIBUS-DP network option
	FR-A7NS SSCNETIII network option
	FR-A7NL LonWorks network option
Software & Cables	FR-A7N-ETH EtherNet/IP, Modbus TCP/IP & PROFINET network option
	FR-A7N-XLT Metasys N2 and Siemens FLN network option
	FR-CONFIGURATOR Setup, monitor and maintenance software
	GX-DEVELOPER PLC programming software
	SC-FRPC Communication cable between VFD and PC (RS232) - 3 meters
	SC-FRPC-150 Communication cable between VFD and PC (RS232) - 150 feet
	FR-CB20* Communication cable between VFD and FR-PU07(-BB)
Dynamic Braking	GT01-C30R4-VFD Communication cable between VFD and GOT HMI
	FR-ABR-(H)**K-UL High-duty Brake Resistors for use with internal brake chopper (<30HP)
	FR-BU2-(H)**K Stand alone Brake Units up to 1000HP
	FR-BR-(H)**K-UL Brake resistors for FR-BU2
Keypad	FR-PU07 LCD multi-lingual Parameter Unit with copy function
	FR-PU07-BB Battery powered LCD multi-lingual Parameter Unit with copy function

Notes:

1. A700 can utilize up to three plug-in options.

2. Use of two identical options is not allowed (i.e. two FR-A7AP options can not be used).

3. Plug-in network options should occupy option slot 3.

4. Only one plug-in network option is allowed.

5. These network options occupy two option slots.

General Specification

Control Specifications	Control method		Soft-PWM control/high carrier frequency PWM control (selectable from among V/F control, advanced magnetic flux vector control and real sensorless vector control) / vector control (when used with option FR-A7AP)
	Output frequency range		0.2 to 400Hz
	Frequency setting resolution	Analog Input	0.015Hz/0 to 60Hz (terminal 2, 4: 0 to 10V/12bit) 0.03Hz/0 to 60Hz (terminal 2, 4: 0 to 5V/11bit, 0 to 20mA/about 11bit, terminal 1: 0 to ±10V/12bit) 0.06Hz/0 to 60Hz (terminal 1: 0 to ±5V/11bit)
		Digital Input	0.01Hz
	Frequency accuracy	Analog Input	Within ±0.2% of the max. output frequency (25°C±10°C)
		Digital Input	Within 0.01% of the set output frequency
	Voltage/frequency characteristics		Base frequency can be set from 0 to 400Hz Constant torque/variable torque pattern or adjustable 5 points V/F can be selected
	Starting torque		200% 0.3Hz (up to frame size C), 150% 0.3Hz (Frame Size D and above) (under real sensorless vector control or vector control)
	Torque boost		Manual torque boost
	Acceleration/deceleration time setting		0 to 3600s (acceleration and deceleration can be set individually), linear or S-pattern acceleration/deceleration mode, backlash measures acceleration/deceleration can be selected.
	DC injection brake		Operation frequency (0 to 120Hz), operation time (0 to 10s), operation voltage (0 to 30%) variable
Operation Specifications	Stall prevention operation level		Operation current level can be set (0 to 220% adjustable), whether to use the function or not can be selected
	Torque limit level		Torque limit value can be set (0 to 400% variable)
	Frequency setting signal	Analog input	• Terminal 2, 4: 0 to 10V, 0 to 5V, 4 to 20mA can be selected • Terminal 1: 1-10 to +10V, -5 to +5V can be selected
		Digital input	Input using the setting dial of the operation panel or parameter unit Four-digit BCD or 16 bit binary (when used with option FR-A7AX)
	Start signal		Forward and reverse rotation or start signal automatic self-holding input (3-wire input) can be selected.
	Input signal	Select any twelve signals using Pr. 178 to Pr. 189 (input terminal function selection) from among multi speed selection, remote setting, stop-on-contact, second function selection, third function selection, terminal 4 input selection, JOG operation selection, selection of automatic restart after instantaneous power failure, flying start, external thermal relay input, inverter operation enable signal (FR-HC/FR-CV connection), FR-HC connection (instantaneous power failure detection), PU operation/external inter lock signal, external DC injection brake operation start, PID control enable terminal, brake opening completion signal, PU operation/external operation switchover, load pattern selection forward rotation reverse rotation boost, V/F switching, load torque high-speed frequency, S-pattern acceleration/deceleration C switchover, pre-excitation, output stop, start self-holding selection, control mode changing, torque limit selection, start-time tuning start external input, torque bias selection 1, 2 *1, P/Pi control switchover, forward rotation command, reverse rotation command, inverter reset, PTC thermistor input, PID forward reverse operation switchover, PU-NET operation switchover, NET-external operation switchover, and command source switchover.	
		Pulse train input	100kpps
	Operational functions		Maximum/minimum frequency setting, frequency jump operation, external thermal relay input selection, polarity reversible operation, automatic restart after instantaneous power failure operation, commercial power supply-inverter switchover operation, forward/reverse rotation prevention, remote setting, brake sequence, second function, third function, multi-speed operation, original operation continuation at instantaneous power failure, stop-on-contact control, load torque high speed frequency control, droop control, regeneration avoidance, slip compensation, operation mode selection, offline auto tuning function, online auto tuning function, PID control, computer link operation (RS-485), motor end orientation*1, machine end orientation*1, pre-excitation, notch filter, machine analyzer*1, easy gain tuning, speed feed forward, and torque bias*
	PLC control		Maximum/minimum Integral PLC Feature : I/O including analog : 128 points, sequence instructions : 23, basic instructions : 32, application instructions : 18, input terminals : 12 points, output terminal : 7 points, FR-A7AX input terminal : 16 points, FR-A7AY : 7 points, FR-A7AR : 3 points. Watchdog timer : 10 - 2000 msec, memory capacity : 6 kB as sequence and parameter, program capacity : 1K steps, internal relay : 64 points, timer : 16 points, counter : 16 points, data registers : 120, special relays : 256, special registers : 256. Programming package: GX-Developer
	Output Signals	Select any signals using Pr. 190 to Pr. 196 (output terminal function selection) from among inverter running, up-to-frequency, instantaneous power failure/undervoltage, overload warning, output frequency (speed) detection, second output frequency (speed) detection, third output frequency (speed) detection, regenerative brake prealarm, electronic thermal relay function pre-alarm, PU operation mode, inverter operation ready, output current detection, zero current detection, PID lower limit, PID upper limit, PID forward rotation reverse rotation output, commercial power supply-inverter switchover MC1, commercial power supply-inverter switchover MC2, commercial power supply-inverter switchover MC3, orientation completion*1, brake opening request, fan fault output, heatsink overheat pre-alarm, inverter running/start command on, deceleration at an instantaneous power failure, PID control activated, during retry, PID output interruption, life alarm, alarm output 1, 2, 3 (power-off signal), power savings average value update timing, current average monitor, maintenance timer alarm, remote output, forward rotation output*1, reverse rotation output*1, low speed output, torque detection, regenerative status output*1, start-time tuning completion, in-position completion*1, minor failure output and alarm output. Open collector output (5 points), relay output (2 points) and alarm code of the inverter can be output (4 bit) from the open collector.	
		When used with the FR-A7AY, FR-A7AR	In addition to the above, select any signals using Pr. 313 to Pr. 319 (extension output terminal function selection) from among control circuit capacitor life, main circuit capacitor life, cooling fan life, inrush current limit circuit life. (only positive logic can be set for extension terminals of the FR-A7AR)
		Pulse train input	500kpps
		Pulse/analog output	Select any signals using Pr. 54 FM terminal function selection (pulse train output) and Pr. 158 AM terminal function selection (analog output) from among output frequency, motor current (steady or peak value), output voltage, frequency setting, operation speed, motor torque, converter output voltage (steady or peak value), electronic thermal relay function load factor, input power, output power, load meter, motor excitation current, reference voltage output, motor load factor, power saving effect, regenerative brake duty, PID set point, PID measured value, motor output, torque command, torque current command, and torque monitor.
Indication	PU (FR-DUO FR-PU07 FR-PU04)	Operating status	Output frequency, motor current (steady or peak value), output voltage, frequency setting, running speed, motor torque, overload, converter output voltage (steady or peak value), electronic thermal relay function load factor, input power, output power, load meter, motor excitation current, cumulative energization time, actual operation time, motor load factor, cumulative power, energy saving effect, cumulative saving power, regenerative brake duty, PID set point, PID measured value, PID deviation, inverter I/O terminal monitor, input terminal option monitor *1, output terminal option monitor*2, option fitting status*3, terminal assignment status*3, torquecommand, torque current command, feed back pulse*3, motor output
		Alarm definition	Alarm definition is displayed during the protective function is activated, the output voltage/current/frequency/cumulative energization time right before the protection function was activated and past 8 alarm definitions are stored.
		Interactive guidance	Operation guide/trouble shooting with a help function *3
	Protective/warning function		Overcurrent during acceleration, overcurrent during constant speed, overcurrent during deceleration, overvoltage during acceleration, overvoltage during constant speed, overvoltage during deceleration, inverter protection thermal operation, motor protection thermal operation, heatsink overheat, instantaneous power failure occurrence, undervoltage, input phase failure, motor overload, output side earth (ground) fault overcurrent, output short circuit, main circuit element overheat, output phase failure, external thermal relay operation, PTC thermistor operation, option alarm, parameter error, PU disconnection, retry count excess, CPU alarm, operation panel power supply short circuit, 24VDC power output short circuit, output current detection value excess, inrush current limit circuit alarm, communication alarm (inverter), USB error, opposite rotation deceleration error, analog input error, fan fault, overcurrent stall prevention, overvoltage stall prevention, regenerative brake prealarm, electronic thermal relay function prealarm, PU stop, maintenance timer alarm*2, brake transistor alarm, parameter write error, copy operation error, operation panel lock, parameter copy alarm, speed limit indication, encoder no-signal*1, speed deviation large*1, overspeed*1, position error large*1, encoder phase error*1
Environment	Ambient temperature		-10°C to +50°C (non-freezing)
	Ambient humidity		90%RH maximum (non-condensing)
	Storage temperature*4		-20°C to +65°C
	Atmosphere		Indoors (without corrosive gas, flammable gas, oil mist, dust and dirt etc.)
	Altitude/vibration		Maximum 1000m above sea level, 0.6 G or less *5 (conforms to JIS C 60068-2-6)

Notes:

1. Only when A7AP option is installed; 2. Can be displayed only on the DU07 operation panel; 3. Can be displayed only on the PU07 or PU04 parameter unit; 4. Temperature applicable for a short time only e.g. in transit; 5. 2.9 m/s² for frame size K and above



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